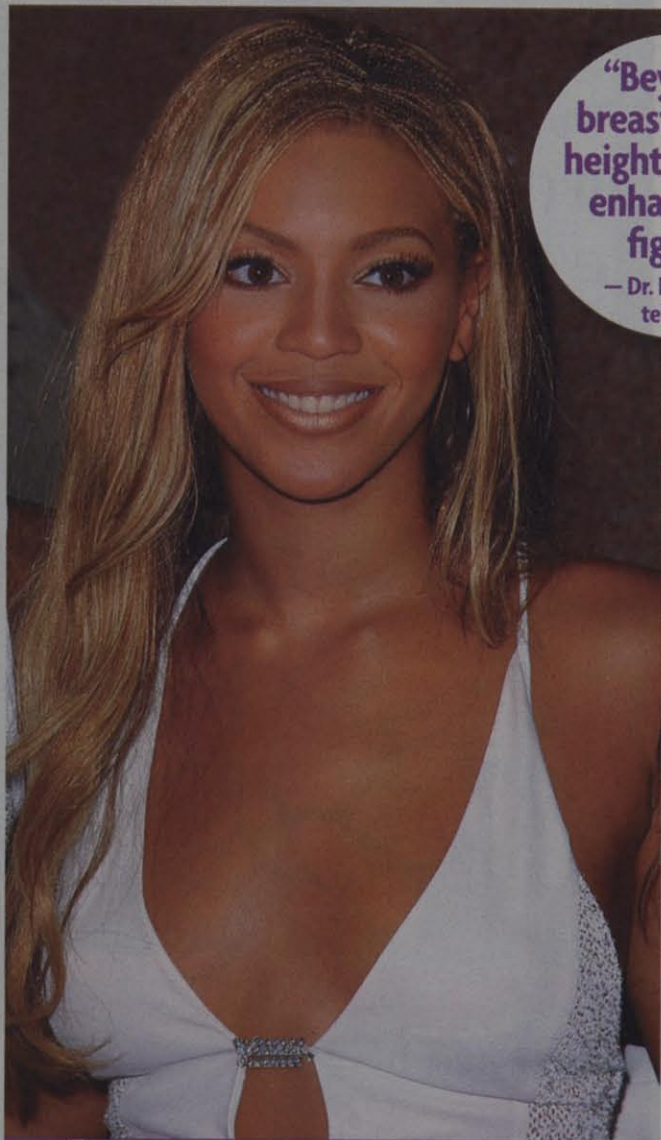
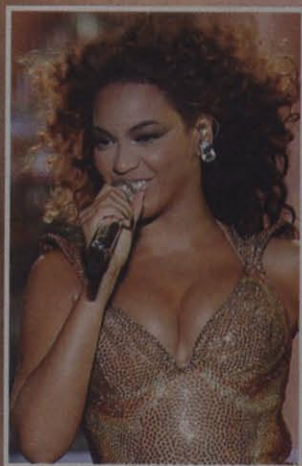


KNIFESTYLES Beyoncé Of The Rich & Famous



“Beyoncé’s breasts fit her height well and enhance her figure.”

— Dr. Robert Rey tells *Star*



The edge of her implant!

Then

FLAT NOTES — SEPT. 7, 2001

When Beyoncé first burst on to the scene, with Destiny’s Child, her chest was much flatter.

Now

BOOBYLICIOUS! — APRIL 22, 2011

This side-view photo taken of Beyoncé at a recent photo shoot clearly shows that she had a boob job.

AFTER a yearlong hiatus from the music business, Lady Bee is storming back this spring. But her new CD, due out later this year, is not the only thing the 29-year-old has to share with the world. **Beyoncé** has brand-new boobs to go with those bouncy new tunes!

“She absolutely, positively, unequivocally had an implant,” says plastic surgeon Dr. Robert Rey, who does not treat the

singer. “You can see the intramammary fold, which is normal,” he explains, referring to the photo above right. “But right above it you see a second line, consistent with the periphery of the implant.”

The jury is out on her new album, but the Grammy winner’s fuller figure is getting rave reviews. “Her cleavage has greatly improved,” says Dr. Stuart Linder, a Beverly Hills plastic surgeon who does

not treat the star. “There is upper fullness, which is a sign of an implant.”

In addition, other changes in the singer’s appearance, most notably her nose and lips, have not gone unnoticed. “It appears that she’s had a well-performed, conservative nose job,” says Dr. Anthony Youn, who does not treat the star. “And all the single ladies want their lips to look like Beyoncé’s!”

—ANDREA SIMPSON ★